# MMT310 Series Moisture and Temperature Transmitter for Oil



Two probe options: MMT317 and MMT318

#### Features/Benefits

- Continuous measurement of moisture in oil
- Proven Vaisala HUMICAP® Sensor, 15 years in oil applications
- Measurements in lubrication, hydraulic and transformer oils
- Excellent pressure and temperature tolerance
- Measuring water activity ppm calculation for transformer oil
- Small size, easy to integrate
- NIST traceable calibration
- Applications: e.g. monitoring of transformer oil and of lubrication systems in marine and paper industry

The Vaisala HUMICAP® Moisture and Temperature Transmitter Series for Oil MMT310 is a fast and reliable online detector for moisture in oil.

#### Reliable Vaisala HUMICAP® Technology

The MMT310 series incorporates the latest generation of the Vaisala HUMICAP® Sensor, developed for demanding moisture measurement in liquid hydrocarbons. The sensor's excellent chemical tolerance provides accurate and reliable measurement over the wide measurement range.

#### **Measuring Water Activity**

The MMT310 series measures moisture in oil in terms of the water activity (aw) and temperature (T). Water activity directly indicates if there is a risk of free water formation. The measurement is independent of oil type, age, and temperature.

#### Water Content as PPM Calculation for Transformer Oils

PPM units are traditionally used in transformer applications.

They indicate the average mass concentration of water in oil. The ppm calculation for mineral oil based transformer oil is optional in the MMT310 series.

## Diverse Applications and Demanding Conditions

The MMT310 series can be used in lubrication and hydraulic systems as well as in transformers. It can be used for on-line moisture monitoring and as a control function, allowing separators and oil purifiers to be started only when necessary.

#### **Installation Options**

The MMT318 has two adjustable probe lengths. The transmitter can be ordered with a ball valve set that enables the insertion and removal of the moisture probe for calibration, without the need to empty the oil system.

The MMT317 has a small pressuretight probe with optional Swagelok fittings.

## Several Outputs, One Connector

The MMT310 series has two analog outputs and an RS-232 serial output. The output signals and the supply power travel in the same cable, the only cable connected to the unit.

### **Technical Data**

#### **Measured Values**

WATER ACTIVITY

Measurement range a <sub>w</sub>	0 1
Accuracy (including non-linearity,	
hysteresis and repeatability)	
0 0.9	±0.02
0.9 1.0	±0.03
Response time (90 %) at +20 °C in still	l oil 10 min
(with stainless steel filter)	
Sensor	Vaisala HUMICAP®
TEMPERATURE	
Measurement range	-40+180 °C (-40+356 °F)

Typical accuracy at +20 °C
Typical temperature dependence

of electronics  $\pm 0.05\,^{\circ}\text{C/}\,^{\circ}\text{C} (\pm 0.005\,^{\circ}\text{F/}^{\circ}\text{F})$  Sensor Pt100 IEC751/3 class B

±0.1 °C (±0.18 °F)

20 mA

60 mA

#### **Electrical Connections**

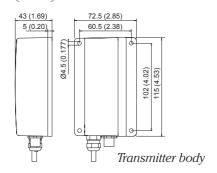
Two analog outputs, selectable and  $0 \dots 20 \text{ mA}$  or  $4 \dots 20 \text{ mA}$ Typical accuracy of analog output at +20 °C  $\pm 0.05$  % full scale Typical temperature dependence 0.005 %/°C (0.003 %/°F) of analog output full scale Serial output RS-232C Connections 8-pole connector with RS-232C, current outputs (two channels) and Uin Operating voltage  $U_{in}$ 24 VDC (10 ... 35 VDC) Minimum operating voltage U<sub>in</sub> with RS-232C 10 VDC I<sub>out</sub> 0 ... 20 mA, 4 ... 20 mA  $11\,\mathrm{VDC} + (\mathrm{R}_{\mathrm{load}}/60)\,\mathrm{VDC}$ Power consumption at +20  $^{\circ}$ C,  $U_{in}$  = 24 VDC

**Dimensions** 

with RS-232C

 $I_{out} 2 \times 0 ... 20 \text{ mA}$ 

Dimensions in mm (inches)



#### General

Operating temperature range for

electronics	-40+60 °C (-40+140 °F)
Storage temperature	-55+80 °C (-67+176 °F)
Pressure range for MMT318 with ball	
valve up to 120 °C	040 bar
Pressure range for MMT317	0 10 bar
External load	R <sub>1</sub> <500 Ohm
Material	
transmitter housing	G-AlSi 10 Mg
transmitter base	ABS/PC
Housing classification	IP65
	to be protected from direct rain
Cable feed through alternatives	8-pole connector with 5 m cable,
	female 8-pin connector screw
	joint for cable diameter 4 8 mm
Sensor protection	stainless steel grid standard filter
stainless steel grid filter for high flow rates (>1 m/s)	
Probe cable length	
MMT317	0.5,2,5 or 10 meters

MMT317 0.5,2,5 or 10 meters MMT318 2,5 or 10 meters

Probe installation MMT317

Swagelok® NPT 1/2", ISO 3/8" or ISO 1/2"

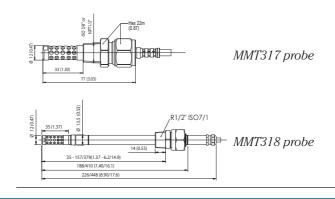
Probe installation MMT318

Fitting bodies ISO 1/2",NPT 1/2"
Ball Valve Set BALLVALVE-1

Complies with EMC standard EN61326-1, Industrial environment

Note: When using the current output, the RF field susceptibility level according to standard EN61000-4-3 with a frequency band of 110 ... 165 MHz, is only  $3\,V/m$  (generic environment) with the specified accuracy.

HUMICAP® is a registered trademark of Vaisala.





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